

The 3D printing standard
in speed, reliability
and workflow integration

A series of thin, red, wavy lines that flow across the bottom half of the image, creating a sense of motion and depth.

rapidshape
DENTAL



We develop solutions for the needs of our customers - quickly and efficiently. We do this on the basis of our many years of experience and our extensive investments in research and development.

Making our customers' daily work easier through professional 3D printing – that is our drive.

Rapid Shape accompanies you throughout the entire 3D printing process and supports compliance with the Medical Device Directive.

Andreas Schultheiss
CEO Rapid Shape GmbH

Andreas Geitner
CTO Rapid Shape GmbH

Professional solutions for dentists, small labs, sizeable labs and industry

D10+
Page 10



D20+ cartridge
Page 14



D20+
Page 18



D30+
Page 20



D40 II
Page 20



D30+ ortho
Page 22



RS wash
Page 24



RS cure
Page 26

D70+
Page 30



D90+
with Platform
Changer
Page 32



D90+
with cabinet
or inline
Page 34



D100+ ortho
with cabinet or inline
Page 36



Each machine
is an all-rounder



28x crown & bridge units,
printed in ~ 15 minutes



2x surgical guides,
printed in ~ 15 minutes



4x splints, printed
in ~ 15 minutes



4x indirect bonding tray,
printed in ~ 15 minutes



2x trays, printed
in ~ 15 minutes
(horizontal)

6x trays, printed
in ~ 45 minutes
(vertical)



2x ortho models,
printed in ~ 20 minutes

2x master models,
printed in ~ 25 minutes



4x denture bases,
printed in ~ 45 minutes

4x cast partials,
printed in ~ 45 minutes



28x gingiva mask
units, printed in
~ 15 minutes

All mentioned printing times are based
on jobs done on a D20+ equipped
with Force Feedback System.

RS wash

Perfect finish for dental products from the printer: automatic and environmentally-friendly cleaning.

The RS wash automated cleaning system boasts several new features to make cleaning your prints safe and easy (patents pending).

Fully automatic cleaning in approximately 6-8 minutes without the need to handle sticky resins. Easily achieve optimal results without wasting cleaning materials. The RS wash connects wirelessly to your printer, streamlining how you clean your prints.

Performance parameters	RS wash
Volume	130 × 75 × 60 mm
Cleaning time	approx 6–8 minutes (depending on material)
Cleaning medium	Isopropanol, ethanol
Connections	WLAN/LAN
Dimension (W × H × D)	230 × 270 × 450 mm

Effective computer-controlled cleaning agent use

Exchangeable liquid container (plug-in system)

Stackable with RS cure



Wireless connectivity to printer



Clean process, no handling of sticky resins



Reduced smell

RS cure

Safety and speed throughout the entire production process: 360° curing with certified programs.

The RS cure unit offers a validated material curing in just about 6-10 minutes. The illumination system cures homogeneously from all sides by powerful LEDs in combination with heating and vacuum (patents pending). The radiation covers the UVA and UVB spectrum.

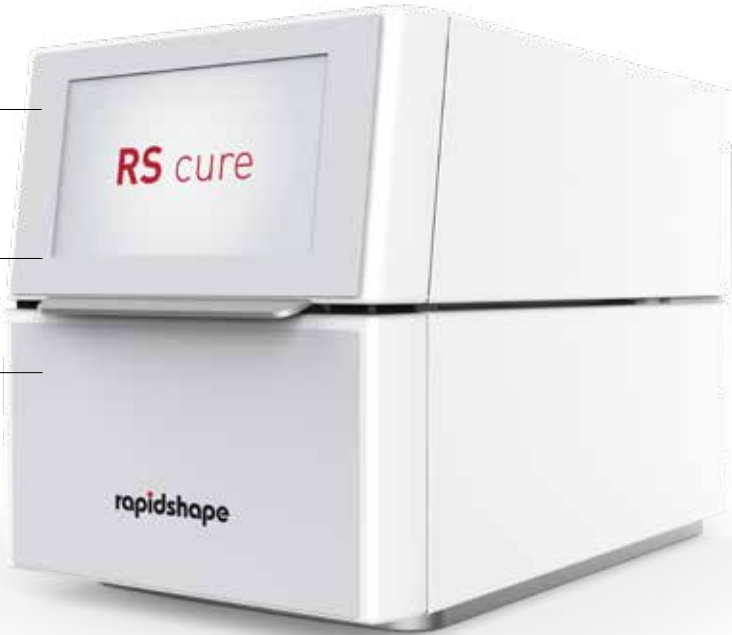
Mechanical properties and biocompatibility of the final product is certified by various material suppliers. Equipped with a data link to the 3D printer, the right curing program is pre-selected and starts with the touch of a button.

Performance parameters	RS cure
Volume	130 × 75 × 60 mm
Curing time	approx 6–10 minutes (depending on material)
Connections	WLAN/LAN
Dimension (W × H × D)	230 × 270 × 380 mm
Version	with vacuum

360° illumination in one go

Certified auto calibration (ACCS)

Stackable with RS wash



Validated process



Compatibel with various material suppliers



Works with vacuum



Wireless connectivity to printer

Industrial manufacturing solutions:
Stand-alone or in sequence
with full automation



D70+

The standalone 3D printer for industrial dental production.

Rapid Shape D70+ offers all features for the volume production of high quality dental products. A true industrial grade printer engineered for 24/7 production on 100 % load. Modular high performance sub-systems including a dual-circuit cooling system with heat exchanger ensure optimal operation. Open system architecture allows a wide range of materials.

Performance parameters	D70+
Intended use	General dental
Building area	232 × 137 mm
Native pixel	+/- 23 µm
Max. part height	150 mm
Light source	385 nm, ultra high power UV LED
Resolution	4K 3840 × 2160 XPR
Dimension (W × H × D)	443 × 1593 × 625 mm
Connections	TCP/IP, USB
Control	10" touch-screen

AC controlled interior for continuous use

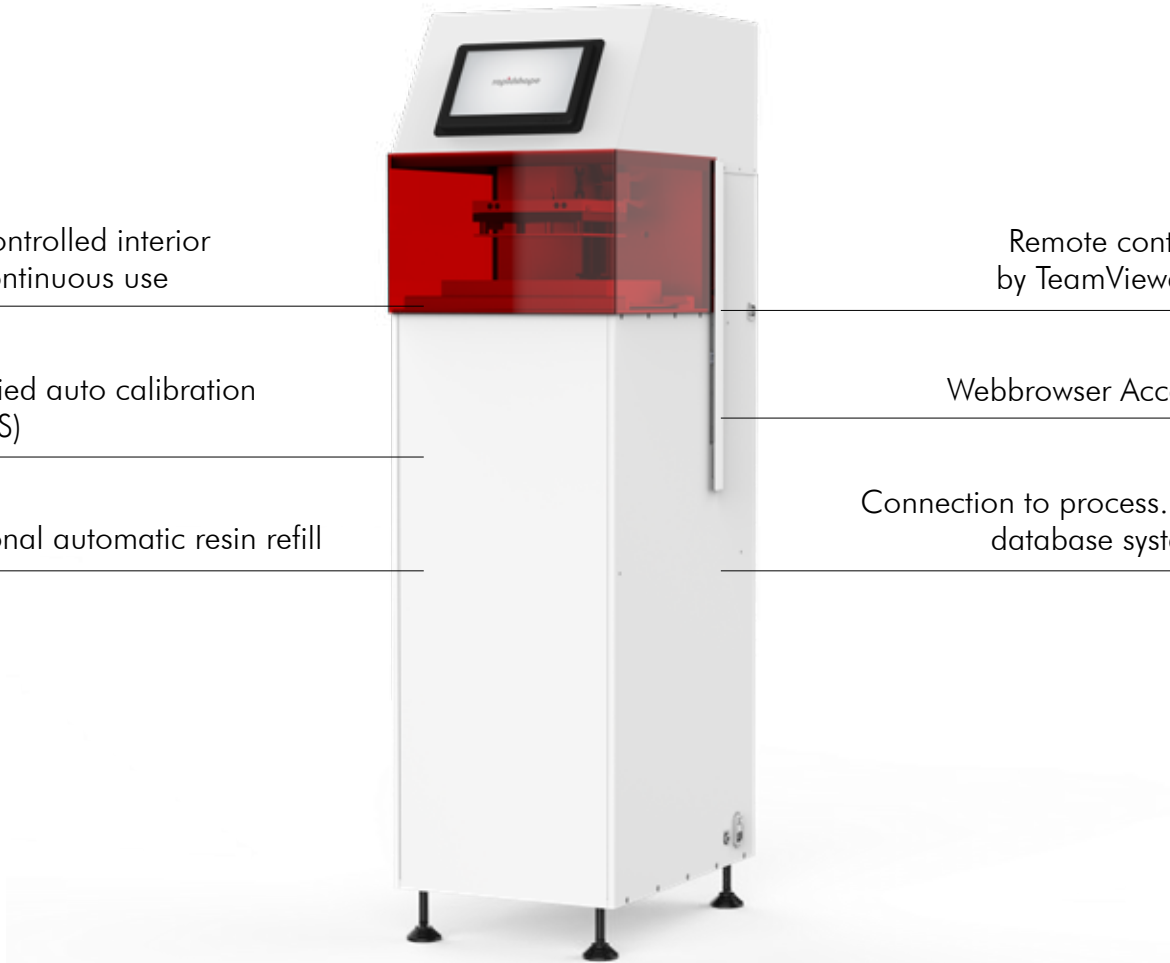
Remote control by TeamViewer®

Certified auto calibration (ACCS)

Webbrowser Access

Optional automatic resin refill

Connection to process.net database system



Designed for industrial continuous manufacturing



Lowest cost per part



Joint development of applications

D90+ with Platform Changer

Reliable, open and most cost-effective production with automated platform changing.

The D90+ with Platform Changer is a high-performance printer for centralized production.

D90+ is a heavy use unit without any compromises in quality. Highest up-time rate, thanks to the patented Force Feedback technology, and lowest depreciation per part produced. The open system architecture allows a wide range of materials.


The Platform Changer (PFC) is the key automation system for up to eight self-loading platforms. The ready built job is taken out directly and the next print starts without any delay. In conclusion the machine works without breaks and even in night shifts.

Performance parameters	D90+	Platform Changer (PFC)
Building area	232 × 137 mm	
Native pixel	+/- 23 µm	
Max. part height	150 mm	
Light source	385 nm, ultra high power UV LED	
Resolution	4K 3640 × 2160 px XPR	
Dimension (W × H × D)	625 × 1593 × 443 mm	500 × 1593 × 800 mm
Connections	TCP/IP, USB	
Control	10" touch-screen	
No. of platforms		6 pcs with 120 mm height 8 pcs with 70 mm height
New features	High resolution projector Larger print area	

Automatic take out

Automatic restart

Up to 8 platforms



Automatic resin refill


AC controlled interior for continuous use

Certified auto calibration (ACCS)


Remote control by TeamViewer®

Web browser access


Connection to process.net database system



Automatic platform changing



Lowest cost per part



Industrial continuous manufacturing

33

Industry

D90+ with cabinet or inline

Perfect workflow at maximum speed with consistent quality.

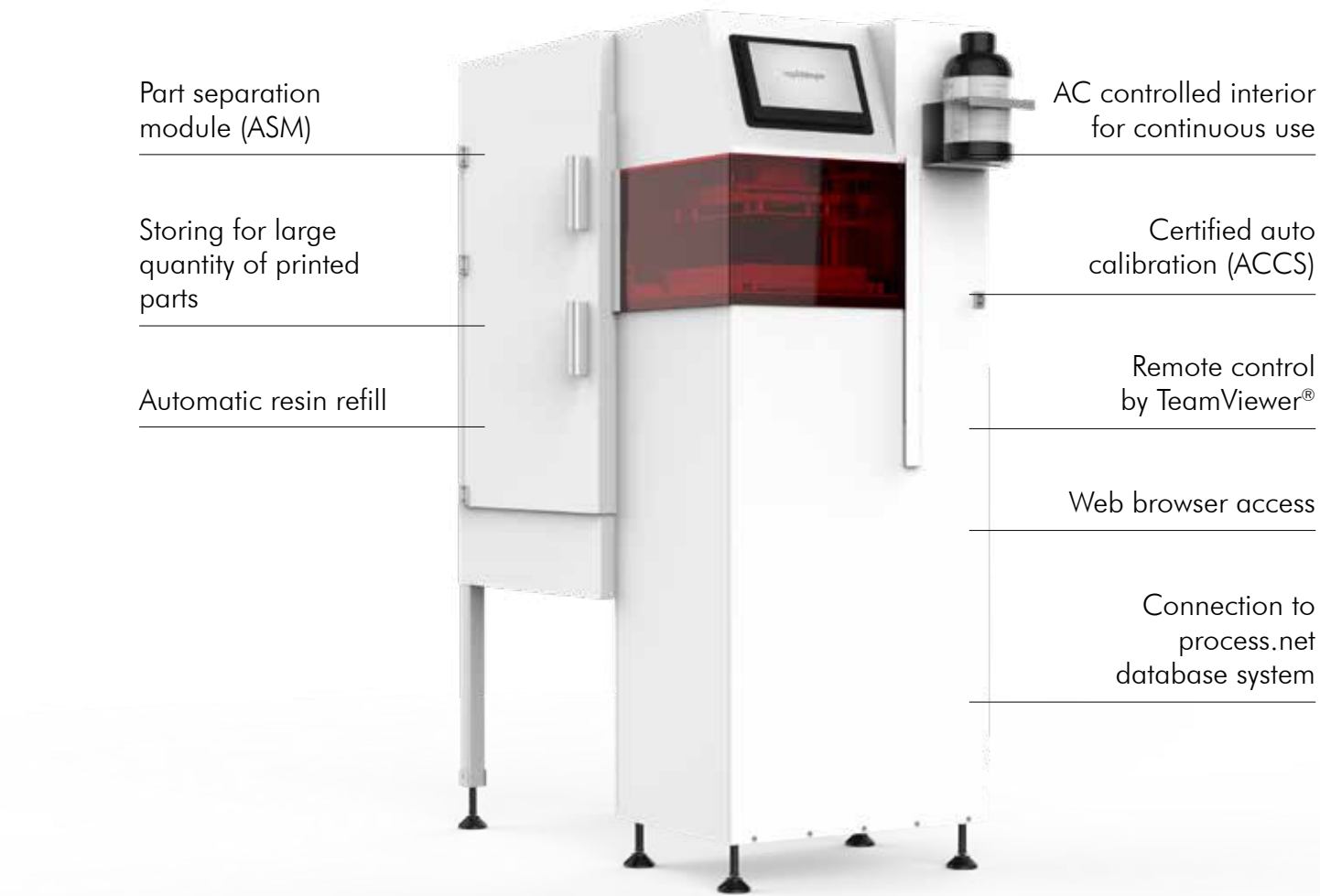
High reliability, high sturdiness, reproducible quality over time – perfect results in a in a high performance production line. Standalone or for a fully automatic production line of your 3D printed parts.

Robot-supported functions are enabled through the automated part separation module (ASM). This module places the

printed parts either in a cabinet or on a conveyor belt system for post-processing.

The D90+ enables true in-sequence manufacturing, with no breaks no matter day or night.

Performance parameters	D90+
Building area	232 × 137 mm
Native pixel	+/- 23 µm
Max. part height	150 mm
Light source	385 nm, ultra high power UV LED
Resolution	4K 3640 × 2160 px XPR
Dimension (W × H × D)	625 × 1593 × 443 mm
Connections	TCP/IP, USB
Control	10" touch-screen
New features	Automation functions High resolution projector Larger print area
Versions	Cabinet Inline (Specifications on request)



Part separation module (ASM)

Storing for large quantity of printed parts

Automatic resin refill

AC controlled interior for continuous use

Certified auto calibration (ACCS)

Remote control by TeamViewer®

Web browser access

Connection to process.net database system



Automatic Separation Module (ASM)



Optional with cabinet or conveyor belt



Industrial continuous manufacturing

D100+ ortho with cabinet or inline

Industrial ortho production:
Reliably and precisely
up to 24 ortho models in
~ 30 minutes.

The D100+ ortho is tailor made for ortho models and features a large build area and validated ortho and aligner model precision. The D100+ ortho is a heavy use unit that does not compromise quality. The automated part separation module (ASM, patent pending) collects multiple print jobs in an integrated catch tank, eliminating the need for constant attention from a

human operator. The printer is capable of working 24/7, without breaks, to push your company to the next level.

The D100+ also enables true in-sequence manufacturing, with no breaks no matter day or night.

Performance parameters	D100+ ortho
Building area	338 × 190 mm
Native pixel	+/- 44 µm
Max. part height	150 mm
Light source	405 nm, ultra high power UV LED
Resolution	4K 3840 × 2160 XPR
Dimension (W × H × D)	625 × 1593 × 443 mm
Connections	TCP/IP, USB
Control	10" touch-screen
Versions	Cabinet Inline (Specifications on request)



Industrial Automation:
Shift change on the way
to mass production



Step 01 – CAM
Netfabb
Automatic digital
print-job preparation

Step 02 – Load Balancing
**RS production
control**
Automatic control of
all print components
in the production
network



Step 03 – Conveyor System
RS conveyor
Automatic product
removal post
print-job

Step 04 – Cleaning System
RS clean C
Automatic positioning
into the wash-unit

Step 05 – Monitoring
RS production control
Process and batch
checking through to
cleaning

Certified Dental Material Partners

Rapid Shape and the leading material manufacturers combine strength for full flexibility and availability. An end-to-end certified workflow is supported.

With Rapid Shape you have the full choice.

DeltaMed
TURNING IDEAS INTO MATERIALS

DETAX
REINFORCED MEDICAL POLYMERES MADE IN GERMANY

DMG



keystone
INDUSTRIES

rapidshape



straumann

VOCO



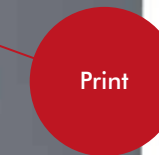
The integrated workflow: interlinked, easy, adaptable

With our newest Netfabb CAM software release, Rapid Shape offers a seamless connection to Dental Wings, 3Shape and Exocad. Design parameters, data transmission and print preparation functions are preconfigured and automated. In addition through the cloud, Rapid Shape 3D printers can be connected to every laboratory.



Integrated workflows feature autonomous

- ✓ material pre-selection
- ✓ part orientation
- ✓ part positioning
- ✓ adding necessary supports
- ✓ build creation





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